	INVITA SKIN BEAUTY PLUS CoQ10 60 PCS.		
	SPK – 2112		
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1. Subject

The subjects of specification are the requirements for the dietary supplement Invita Skin Beauty PLUS CoQ10 60 pcs.

2. Characteristics of the product

Invita Skin Beauty PLUS CoQ10 60 pcs is a diet supplement manufactured in accordance with the Technological Instruction T-4.1. The product is packed in white jars with white screw cap and cardboard box together with a leaflet. Invita Skin Beauty PLUS CoQ10 60 pcs is designed for the care of skin, hair, and nails.

2.1. Ingredients

Lyophilised **fish** collagen with lemon (collagen gel, lyophilised lemon in powder), algae (*Fucus vesiculosus* – bladderwrack), gelatin capsule (**fish** gelatin, titanium dioxide - colour), coenzyme Q10, vitamin E (D-alpha-tocopheryl acetate) from seeds of **soya**.

2.2. Percentage composition

No	Name of the ingredient	Amount [%]	Amount per 1 capsule [mg]
1.	Lyophilised fish collagen with lemon	56 – 62	180 – 200
2.	Algae (<i>Fucus vesiculosus</i>)	29 – 33	95 – 105
3.	Coenzyme Q10	6 – 7	19 – 21
4.	Vitamin E (D-alpha-tocopheryl acetate)	3 – 4	10 – 13

3. Requirements

3.1. Physical and chemical requirements


Appearance	Hard gelatine capsules, white or cream-coloured, filled with a yellow-green powder, with slightly noticeable herbal aroma and distinctive taste
The disintegration time of the filled capsule [min.]	not more than 30
The average weight of the capsule filling [mg]	322 ± 5% 306 – 338
The average weight of the filled capsule [mg]	417 ± 5% 396 – 438
The moisture of the filling (mass loss after drying) [%]	max. 15%
Mechanical contamination	does not contain
Metals content [mg/kg]	max. Cd (1,0), Hg (0,1), Pb (3,0)

3.2. Microbiological requirements

The total number of mesophilic aerobic microorganisms	not more than 10 ⁵ cfu/g
Amount of moulds and yeasts	not more than 5*10 ² in 1g
Escherichia coli	not present in 1 g
Salmonella	not present in 25 g
Staphylococcus aureus	not present in 1 g

3.3. Individual packaging

White gelatine capsules with mass of ingredients: fish collagen with lemon powder, marine algae, vitamin E, coenzyme Q10 packed in white HDPE jars with white screw cap seal having PELD Certificate of Quality for packaging of pharmaceuticals.

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3.4. Label, box, leaflet

The label made of paper, the box made of cardboard, coated with a printed foil. Leaflet made of printed paper.

4. Labelling

4.1. Label

Labelling contains:

- product name,
- capsule content,
- destination, description,
- component table,
- recommended daily consumption,
- storage conditions,
- warnings,
- the name and address of the manufacturer,
- stamps: logo, ISO,
- net weight.

4.2. Box

Labelling contains:

- product name,
- capsule content,
- storage conditions,
- recommended daily consumption,
- net weight,
- destination, description,
- component table,
- the name and address of the manufacturer,
- lot number,
- best before date: month, year.

4.3. Leaflet

Labelling contains:


- description of collagen,
- description of all products,
- product name,
- destination, description,
- component table,
- storage conditions,
- recommended daily consumption.

5. Graphic design

The graphic design of the cardboard box and the leaflet for each product is compatible with the Project.

6. Storage

Jars, labels, cardboard boxes and leaflets should be stored at the temperature of 5 – 25°C and not longer than indicated on the box by the best before date. The expiry date is 24 months.

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7. Transport

Transportation of Invita Skin Beauty PLUS CoQ10 60 pcs, should take place in the temperature of 5 – 25°C. The means of transport should be clean, with no foreign odours. The goods ought to be protected from damage and adverse weather factors.

8. Evaluation

The series Invita Beauty Skin PLUS CoQ10 60 pcs, should be considered compliant if the tests results correspond with the requirements of this Specification or the Factory Norm – Invita Skin Beauty PLUS CoQ10 – ZN-03/INV/17.

9. Related documents

- TECHNOLOGICAL INSTRUCTION T-4.1
- FACTORY NORM – INVITA SKIN BEAUTY PLUS CoQ10 – ZN-03/INV/17
- PACKAGING DESIGN
- LIST OF REGULATORY ACTS REGARDING DIET SUPPLEMENTS – 25/K

14.11.2017

I approve for use

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Date

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IMS Officer